

## SZGK-I-D Technical Information Air Conditioner for Minibus



Model:		SZGK-I-D
Cooling Capacity (Evaporator Room 40°C/ 45%RH / Condenser Room 30°C)	Standard	16 kW or 54592 Btu/h
	Maximum	18 kW or 61416 Btu/h
Recommended Bus Length (Applicable to China's climate )		6.0 ~ 6.5 m
Compressor	Model	AK33(TM31 is optional)
	Displacement	330 cc/r
	Weight (with Clutch)	17 kg
	Lubricant Type	PAG56
Expansion Valve		Danfoss
Air Flow Volume(Zero Pressure)	Condenser (Fan Quantity)	4400 m3/h (2)
	Evaporator (Blower Quantity)	3600 m3 /h (4)
Roof Unit	Dimension	2404x1826x204(mm)
	Weight	145 kg
Power Consumption		55 A (24V)
Refrigerant	Type	R134a
	Weigh	2.5 kg



Compressor



Condenser Fan



Evaporator Blower



Expansion Valve



Control Panel



Pipe and Hose



Air Return Grille

## 1. Evaporator Blower and Condenser Fan

SONGZ brand, the key components (like bearing and carbon brush) adopt famous brands, high air volume, low noise, high efficiency, expected life time is 6000 hours.

Note: SPAL fan and blower are optional.

## 2. Evaporator and Condenser Core

SONGZ brand, adopt small diameter ( $\varnothing 7\text{mm}$ ) and inner grooved copper tube, comparing to  $\varnothing 9\text{mm}$  copper tube, the coefficient of heat transfer is improved by 5%, condensing temperature declines 2~3°C, system COP rises 5~8%, refrigerant filling declines 10%.

## 3. Expansion Valve

DANFOSS brand, high reliability, high adjustment accuracy and excellent performance.

## 4. Compressor

• High efficiency, large displacement, steady quality.

• Note: VALEO TM31 is optional.

## 5. Control Panel

Digital display, intelligent temperature control, waterproof design and fault indication.

## 6. Pipe and Hose

Adopt wired hose and copper pipe, the wired hose combine steel wire with high strength rubber, resistance to vibration, long life time. easy installation, good sealing performance.

Note: rubber hose is optional.

## 7. Air Return Grille

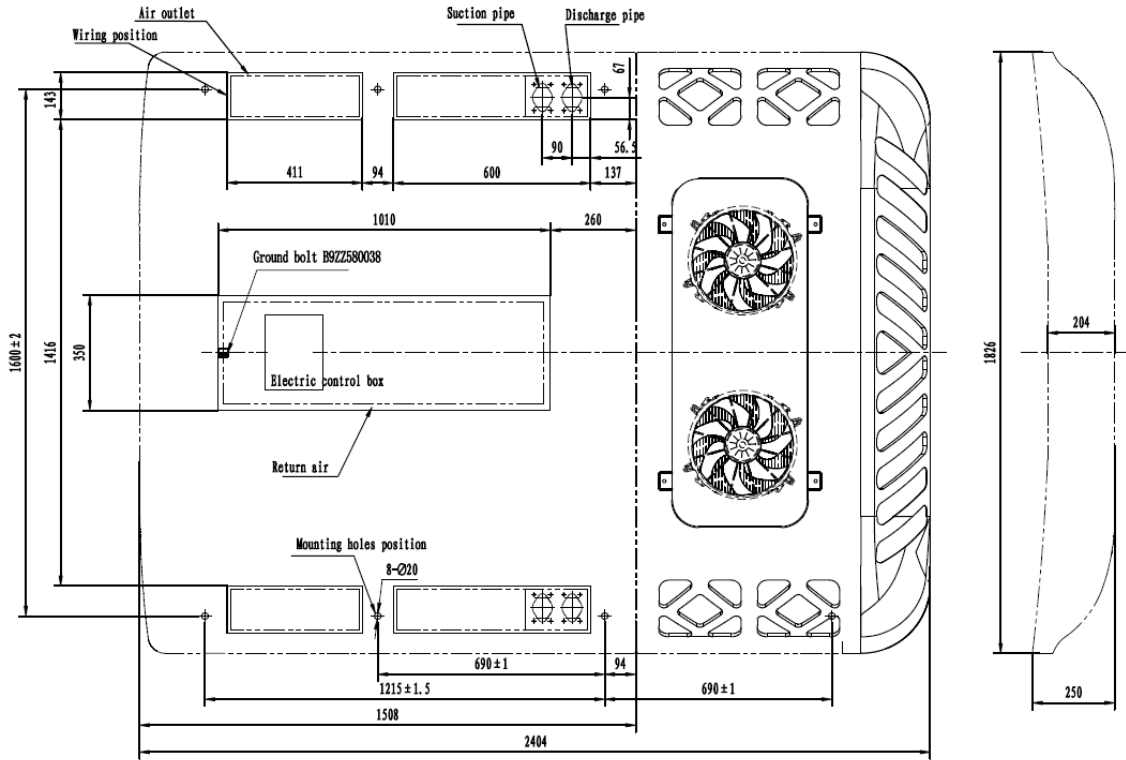
Adopt aluminum alloy, strong and durable, elegant appearance, various colors for selection.

## 8. Framework and Shell

The framework and shell adopt high strength fiber glass to get lower weight. The roof unit has compact structure, elegant appearance, streamline design.

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## Outline and Installation Dimensions



## Electrical Schematic Diagram

